

Receiving Report

Date: 13-2-14

Supplier: ThyssenKrupp

Batch No: 124633

Dart P/O: 18894

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No
 Waybill Attached: Yes No
 Shipment Complete: Yes No
 QC6 Inspection OK 13/02/17 Yes No
 Work Order _____

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin:

Date 13-2-14

Received/Costing

Initial SP

Location _____

Purchase Order Receipt Listing

February 19, 2013 8:10:46 AM

All Vendors PO ID PO18894 All Receipt Dates All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Req	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date/ Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject (PO U/M)	Book Amt
PO18894	1	VC-COP001	Thyssenkrupp Materials CA Ltd	M7075T6B3.000X7.5 f 00	1/30/13	1/28/13	24.0800	\$66.21	0.0000	0	\$1,594.29
CAD	No			7075-T6 BAR 3.000' f X 7.500"	24.0833	DESJ02 124412		\$1,594.29	0.0000	0	
	2			M7075T6B1.750X04. f 500	1/30/13	2/14/13	12.0400	\$58.71	0.0000	0	\$706.90
	No			7075-T6 BAR 1.750" f X 4.500"	12.0400	DESJ02 124633		\$706.90	0.0000	0	
	3			M7075T6B1.500X8.5 f 00	1/30/13	2/19/13	12.0000	\$58.71	0.0000	0	\$704.55
	No			7075-T6 BAR 1.500" f X 8.500"	12.0400	LAV001 124444		\$704.55	0.0000	0	
	4			M7075T6B6.000X6.0 f 00	1/30/13	1/30/13	8.0000	\$229.99	0.0000	0	\$1,839.95
	No			7075-T6 BAR 6.000" f X 6.000"	8.0000	DESJ02 124444		\$1,839.95	0.0000	0	
											Total Received Quantity:
											64.1200
											Total Qty to Inspect (PO U/M):
											0.0000
											Total Reject Quantity:
											0.0000
											Total Receipt Value:
											\$5,595.98
											Total Balance Due Quantity:
											0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 807965
 Ship Date 13Feb13 at 15:14 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-529600-
 Part # QQ-A-250/12
 ALUMINUM PLATE 7075-T651
 1.750" THICK X 4.5000" X 144.5000"

Heat Number 348961 Tag No 551093

Rel #

Quantity 9.03 SFT

PCS 2

Wt LBS 250

Tags 1 PCS 2

LBS 250

MTR

ADD ON TO 529599 SUR-CHATGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 BDL GW. 275 LBS

CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT. *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L

O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
 DART AEROSPACE

No: PEC 807965
 Ship Date 13Feb13 at 15:14 From PFW

Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 VQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR K11802 4075

INCLUSION SERIAL#: 20130205K11802 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400166526				Constellium ORDER NO. 110-512849		CERTIFICATION			
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 60.500	LENGTH 144.500	"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."			
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL									
CUSTOMER SPECIFICATION AMS-QQ-A-250/12									
PART NUMBER ALFLR00996		B/L NUMBER K11800		DATE SHIPPED 02/06/13		Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA			
WEIGHT SHIPPED 6,620	NO. OF PIECES 4	GOVT. CONTRACT NO.							

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %		CLASS			
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE.														
THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.														
CHEMISTRY BY OES: ARKSPARK														
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.														
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.														
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.														
Mark Paperwork: ALFLR00996														
DUNS Number: 090570149; CAGE Code: 1YWL9														
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product														
"END OF CERTIFICATION"														

CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH TO ALL	MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	

P-860-155D (06/11)

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402305360
CstAr CstOr PEC# 245302
Wgt.: 250.000 LB Date 02/11/2013



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR K11802 4075

INCLUSION

SERIAL#: 20130205K11802 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400166526				Constellium ORDER NO. 110-512849		CERTIFICATION	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 60.500	LENGTH 144.500	<p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Rodney J. Feltig</i> Rodney J. Feltig - Laboratory Manager</p>	
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL							
CUSTOMER SPECIFICATION AMS-QQ-A-250/12							
PART NUMBER ALFLR00996		B/L NUMBER K11800		DATE SHIPPED 02/06/13			
WEIGHT SHIPPED 6,620	NO. OF PIECES 4	GOVT. CONTRACT NO.					

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %		TENS								
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.							
ACTUAL CHEMICAL COMPOSITION																			
348951	C	SI= 0.07 CR= 0.18 OTHERS-EACH: .05	FE= 0.15 ZN= 5.68 MAX.	CU= 1.53 TI= 0.02 OTHERS TOTAL:	MN= 0.02 ZR= 0.01 .15 MAX. AL	MG= 2.52 REMAINDER													
348961	C	SI= 0.07 CR= 0.18 OTHERS-EACH: .05	FE= 0.15 ZN= 5.68 MAX.	CU= 1.53 TI= 0.02 OTHERS TOTAL:	MN= 0.02 ZR= 0.01 .15 MAX. AL	MG= 2.52 REMAINDER													
ALUMINUM REMAINDER																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
SEE ACTUAL CHEMICAL COMPOSITION																			

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402305360

CstAr

CstOr PEC# 245302

Wgt.: 250.000 LB

Date 02/11/2013



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR K11802 4075

INCLUSION

SERIAL#: 20130205K11802 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400166526				Constellium ORDER NO. 110-512849		CERTIFICATION			
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 60.500	LENGTH 144.500	"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."			
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL									
CUSTOMER SPECIFICATION AMS-QQ-A-250/12									
PART NUMBER ALFLR00996		B/L NUMBER K11800		DATE SHIPPED 02/06/13		Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA			
WEIGHT SHIPPED 6,620	NO. OF PIECES 4	GOVT. CONTRACT NO.							

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %	LAGS
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
348951	LT	2	80.5	80.6	70.6	70.7	12.5	13.0		
All material contained in lot 348951 was cast and manufactured in the USA										
348961	LT	2	80.8	81.1	70.5	70.7	13.0	13.0		
All material contained in lot 348961 was cast and manufactured in the USA										
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS										
ASTM B209-10, AMS 4045K										

CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX	TOTAL MAX
	SEE ACTUAL CHEMICAL COMPOSITION																		

P-860-155D (06/11)

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402305360
CstAr CstOr PEC# 245302
Wgt.: 250.000 LB Date 02/11/2013

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID: **PO18894**

Purchase Order Date: **1/22/13**

PO Print Date: **1/22/13**

Page Number: **1 of 2**

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Contact Name

Vendor Phone: 905 669 9444
Vendor Fax: 905 738 9033

Vendor Account Nbr

Buyer: Chantal Lavoie
Requisition Nbr:
Tax Resale Nbr: 10127-2607
Terms: Net 30
Currency: CAD
FOB: Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

13/01/2013

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extende Price
1	M7075T6B3.000X7.500	7075-T6 BAR 3.000" X 7.500"	1/30/13	✓ 24.08	Yours ppd. f	\$66.0299	\$1,590.28
		Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE	Yes				
2	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	1/30/13	✓ 12.04	Yours ppd. f	\$58.5548	\$705.00
		Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE	Yes				

Change Nbr: 1

Change Date: 1/22/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO